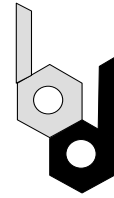


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Manufacturing capacities	Brand and Typ	Capacities
Lathe CNC	HARDINGE CNC CONQUEST TM 42	D = 200, d = 42, L = 300
Lathe manual	OERLIKON DM 2S	D = 540, (D = 900), d = 80, L = 2500
	OERLIKON DO a	D = 240, (D = 500), d = 40, L = 1000
	HEMBRUG Dr. 1	D = 145, L = 470
	Chucking Machine HARDINGE	D = 230, L = 330, Chuck 1-25
	SCHAUBLIN 102	
Milling	REIDEN HF 30	X = 100, Y = 365, Z = 400
	SCHAUBLIN F13	X = 260, Y = 150, Z = 310
	SCHAUBLIN 53	X = 700, Y = 250, Z = 430
Machining center CNC	FANUC ROBODRILL ALPHA-T21iDL	X = 700, Y = 400, Z = 330
	FANUC DRILL MATE 10 TOOLS	X = 500, Y = 380, Z = 300
Surface Grinding	THOMPSON	X = 1000, Y = 320, Z = 400
Cylindrical Grinding int/ext	GUISTINA RU	D = 250, L = 1000
Center hole Grinding	TECHNICA	D = 50, L = 1600, D = 4, L = 220
EDM-Wire (wire erosion)	FANUC ROBOCUT ALPHA-Ib serie	X = 550, Y = 370, Z = 310
	CHARMILLES ROBOFIL 190	X = 250, Y = 160, Z = 150
EDM Die-Sinking Spark erosion	CHARMILLES ROBOFORM R22	X = 300, Y = 250, Z = 250
	CHARMILLES D20 R	X = 250, Y = 150, Z = 150
Drilling	Radial Driller REIDEN VRB 60	X = 150, Y = 1000, Z = 1200
	Pillar Driller GILLARDON GB 40V	X = 400, Y = 400, Z = 1100
	4 sp. ACIERA 10 T	X = 1000, Y = 300
Cylinder Boring	BERCO AC 750	X = 800, Y = 300, Z = 450
Honing	SUNNEN MBB - 1660 G	D1 = 1.5 - 140 / D2 = 44 - 228
Sawing	KASTO AUTOMATIC (frame saw)	D = 250
	KASTO 450 (frame saw)	D = 450
	MEP TIGER 300 (Circular saw)	D = 300
	PERRIS 350	D = 350
	VEDETTE 250	D = 250
Miscellaneous	Slotting equipment	2- 20 mm
	Sandblasting	X = 900, Y = 650, Z = 800
	Sandblasting BREMOR	
	Trowalisation	
	Hydraulic press	35 tons
	Hydraulic press JOSSI HP10G	10 tons
	Brazing, welder 35-370 [A], TIG welder	
	Repair service	
Inspection	Height Gauge MITUTOYO 600	h = 600 mm